



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-147
Job Sheet 202584



Part No: D350-567-147

Job Qty: 1 pcs

Part Name: Floor Window Close Out (AS350 B3e with Garmin Transponder)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/19

Job Tracking No:

Due Date: 11/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DSI9590 REV.G IPP REV:A 18.11.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		11/20/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		PC
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S235420



Part: D350 - 567 - 147

Job No: 202584

Serial No/Batch: S235420

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92 - 18 Issue f

120 QC 4	1 pcs	11/20/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	DAS 78 NOV 27 2019
				QC 4 - 78	9-89
130 Packaging 3-1 - Stock - B4B	1 pcs	11/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 78 NOV 27 2019
				Packaging 3 - 25 - B4B	9-89
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS 21 NOV 27 2019
135 DC - 1 - B4B	1 pcs	11/20/19	0.00 0.00	DC - 1 - B4B	9-89
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	11/20/19	0.00 0.00	QC 21 - FG - 21	DAS 21 NOV 27 2019
				QC 21 - FG - 70	9-89
				QC 21 - SA - 53	

Part Op 110 - Packaging1-3 (Pick Kit)
Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)
130 - Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-567-

147 Location:FG033
135 - DC (Document Control) Photocopy bluefile & type labels per PPP D350-567-147 CHG001
140 - QC21 (QC21- Final Inspection - Work Order Release)

013008

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-3A	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5228769
AN525-10R6	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149142
AN525-832R7	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5156306
CB200	Acrylic Adhesive, 3.5G	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228769
D3802-1	Window Seal (\$ Per Foot)	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5228769
D4435-9	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5212414
D4441-1	Rubber Seal	2 ft (2 ea)	110-Packaging 1 - Pick Kit	5156306
D4730-020-030	Velcro Strip 2.0W/ X 3.0L	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196041
D4971-041	T/R Bellcrank Cover Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5234830
MS21042L06	Nut	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5218607
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5218607
MS21042L3	Nut	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5218607
MS21059L3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5218607
MS35206-229	Screw	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5143782
NAS1149F0332P	Washer (AN960-10L)	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5225413
NAS1149FN616P	Washer (AN960-6L)	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5149987
NAS1149FN816P	Washer (AN960-8L)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149987
D4436-047	Aft Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	23068
D5076-047	Fwd Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	23068

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-3A	5	90	0
	AN525-10R6	2	259	0
	AN525-832R7	2	59	0
	CB200	1	12	0
	D3802-1	2	86	0
	D4435-9	2	25	0
	D4436-047	1	0	0
	D4441-1	2	235	0
	D4730-020-030	1	7	0
	D4971-041	1	3	0
	D5076-047	1	0	0
	MS21042L06	7	319	0
	MS21042L08	2	609	0
	MS21042L3	5	2,655	0
	MS21059L3	2	219	0
	MS35206-229	7	53	0
	NAS1149F0332P	10	2,936	0
	NAS1149FN616P	14	387	0
	NAS1149FN816P	2	161	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐



NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date :

Sequence #:

QTY Affected :

MRB (QS1042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____

Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐



RELEASED
19.05.31

AA Rachel Maloney
DAS
53
9-89 JUN 05 2019 PPP

Part Number	D350-567-147	Box Part Number	S-11248	Dimension	L x W x H 30" x 24" x 12"
Description	Floor Window Close-Out	Other Packaging		Dimension	
		Logo Decals			

Packaging Instructions and Decal Placement

D350-567-147

Apply Label D2729-4 on D5076-047 in bottom right corner. Place bubble wrap in bottom of box. Put items in box and add more bubble wrap to prevent movement. Close box. Apply Label D2729-3 as per instructions in QSI 014. Apply Dart tape all around box.

D2729-4

D2729-3

PATENT	N/A	CHG	CHG001
P/N	D350-567-147	STC	SH92-18
DESC	Floor Window Close-Out	STC	SH989NE
LOT	SXXXXXX	STC	SH990NE
MODEL	AS350 B3e		
TC APPROVAL # 09-89 MADE IN CANADA D2729-4			

		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
FLOOR WINDOW CLOSE-OUT		
P/N: D350-567-147	CHG001	
S/N: SXXXXXX		

Revision: A
Date: 19.05.31

Change Record

PAGE 1 OF 1

Part Number: D350-567-147

Description: FLOOR WINDOW CLOSEOUT (AS350 B3e with Garmin Transponder)

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